

# TECH 500-180

## Waterproofing membrane

### Description

Pre-fabricated waterproofing membrane made of distilled bitumen and elastomeric polymers (SBS). The versions P & PA have a woven non woven single strand composite polyester reinforcement, with good mechanical characteristics and excellent dimensional stability. The versions PA are self-protected on the upper face with mineral slates which reduce superficial heat absorption improving the durability of the membrane. The self-protected versions have a side selvedge of 10 cm and upon request a head selvedge of 15 cm, to improve adhesion between the sheets.

### ANTI-ROOT VERSION

On request a TECH 500-180 ANTI-ROOT version is available for green roof applications. The compound has a special chemical additive (PREVENTOL B2 BAYER) which provides the membrane with high resistance to root penetration, aggressive chemical agents such as fertilizers, weedkillers, etc. The anti root resistance of the product does not harm the health or life of the plants. The anti root additive does not wash out with water, and remain permanently active.

### Methods of application

For the application of the membrane the use of heat is generally used by means of a gas torch or specific hot air machine. Use protective devices required by law. The application by heat is not suggested when on heat sensitive materials (polystyrene insulation).

- Coordinate the operations in a way to not cause damage to the construction elements and underground structure. Avoid to leave the structure for the night or for periods of prolonged work interruptions without having been properly sealed.
- The application surface must not have depressions, to avoid the ponding of rain water and must have a sufficient slope to guarantee a regular run off of rain. Normally this is obtained with a slope of 1.5%.
- The water drainage spouts should be sufficiently big enough to allow for rain water to be eliminated in an efficient way.
- Prepare cementitious substrates, including verticals and details, with a bituminous primer either by brush or airless, approx. 300/400 gr/m<sup>2</sup>.

### Stratigraphy

1. PE film
2. Waterproofing mass
3. Single strand composite polyester fabric
4. Waterproofing mass
- 5a. Sand or talc finish
- 5b. Mineral finish



- Allow this preparation layer to dry before proceeding with any other operation.
- With prefabricated constructions, apply a suitable reinforcing strip along all joints. In the presence of construction joints, prefabricated panels or metal decks, suitable expansion joints are to be considered.

The membranes must be applied to the substrate fully bonded. In any case, when in the proximity of the head laps, the membrane must be applied for at least 100 cm; furthermore all details, perimeters, verticals, change of slope as well as projecting area must be fully bonded.

For further information and news it is recommended to consult the PLUVITEC technical literature; our Technical Office is always available to evaluate particular problems and to provide the necessary assistance to best apply our waterproofing membranes.

### Fields of use



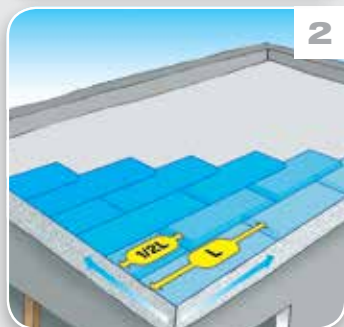
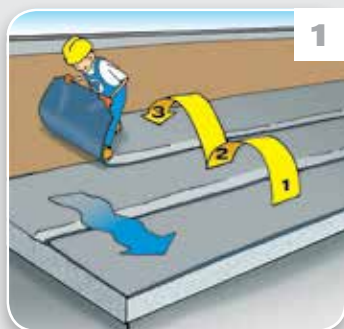
#### EN13707 Continuous roofs (Certificate n° GB14/92056)

	N° layers				Method of application				Type of application			Type					
	Single Layer	Double Layer	Multilayer	Torch	Hot Air	Mixed (Torch / Air)	Cold Bond Glue	Mechanical Fixing	Thermo Adhesive / Self Adhesive	Fully Bonded	Partially Bonded	Loose Laid	Complimentary Layer	Top Layer	Heavy Protection	Anti-root	Other Uses
TECH 500 P 4 MM		■	■	■				■		■			■				
TECH 500 P 4.5 KG/M <sup>2</sup>		■	■	■				■		■			■				
TECH 500 PA 4 MM		■	■	■				■		■			■				
TECH 500 PA 4.5 KG/M <sup>2</sup>		■	■	■				■		■			■			■	

#### EN13859-1 Under roof tile

TECH 500 PA 4.5 KG/M <sup>2</sup>	■	■	■	■						■				■			
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## How to apply



## Sizes & packing

	P 4 mm	P 4,5 kg/m <sup>2</sup>	PA 4 mm	PA 4,5 kg/m <sup>2</sup>
Rolls size [m]	10x1	10x1	10x1	10x1
Rolls per pallet	25	27	23	25
Square meters per pallet [m <sup>2</sup> ]	250	270	230	250

Sizes & packing may vary depending on the type of transportation. The technical data given is based on average values obtained during production. Pluvitec reserves the rights to change or modify the nominal values without prior notice or advice. The information contained in this data sheet are based on our experience. We cannot take any responsibility for a possible incorrect use of the products. The customer has to choose under their own responsibility a product fit for the intended use.

# TECH 500-180

## Application

- On cementitious surfaces and similar apply, by roller or airless, bituminous primer, approx. consumption 300 gr/m<sup>2</sup>.
- Apply by torch application a 25 cm strip of membrane reinforced with polyester along all vertical up stands.
- To have all overlaps with the slope, position the membrane always starting from the lowest point. (Draw. N.1)
- Position the membrane sheets staggered, avoiding to create any overlaps against the slope and the drains. (Draw. N.2)
- Cut the corners of membrane sheet which will be laid under the next sheet at a 45° angle (10 x 10 cm). (Draw. N.3)
- The joints, both side and head, must be respectively overlapped by 10 & 15 cm. (Draw. N.3)
- The second layer of membrane will be applied astride and over the first one, always in the same direction, and approx. 1/4 of its length from the previous sheet. (Draw. N.4)
- The bituminous membrane will be applied with a propane gas torch to the substrate. It is necessary to heat the entire surface, except for the side & head laps, making sure that the compound forms a liquid mass in front of the roll to assure that it saturates any superficial porosity.
- The side laps (10 cm) and head laps (15 cm) will be heat welded with an appropriate torch; during this stage the overlaps should be pressed by using a roller (15 kg) from which a bead of compound should flow and therefore avoiding to have to iron the overlaps.
- Apply the vertical membrane sheet having the same characteristics of the waterproofing membrane and dimensions equal to the width of the roll, making sure that it overlaps the horizontal one by at least 10 cm, heating it with a gas torch and squeezing it with a trowel until a bead of compound appears from underneath.
- The height of the verticals must be equivalent or superior to the finished surface by at least 15 cm.

## Recommendations

To best use the technical characteristics of bituminous membranes and guarantee the maximum performance and durability of the jobs where they are used, some simple but fundamental rules must be respected.

- The rolls are to be stored in an upright position, preferably indoors in a dry and ventilated area, away from heat sources and avoiding to stack them one on top of the other to avoid possible deformations which may compromise the application. When storing with original packaging, pallets should not be stacked.
- The rolls shall be kept in a warm or heated storage area during application, should the workability of the material deteriorate or become stiff and difficult to install during application, these should be returned to the heated storage area and substituted with new rolls. The rolls that are temporarily stored on the roof before application, shall be kept elevated by being left on their own pallets and shall be covered and protected from the weather.
- The application surface must be smooth dry & clean.
- The application surface must be previously treated with a suitable bituminous primer, to eliminate dust and enhance the adhesion of the membrane.
- The application surface must not have any depressions, to avoid water ponding, and must have a slope which is sufficient enough to guarantee the run off of rain water (min. 1.5 %).
- In situations of application on vertical surfaces superior to 2 meters or on very sloped substrates, apply suitable mechanical fixings to the head laps, after which they will be sealed when torching the head laps.
- The application must be done at temperature higher than + 5°C.
- The application must be interrupted in adverse weather conditions (high humidity, rain, etc.).
- Roofs waterproofed with elastomeric membranes must have the last layer self protected with mineral slates. As an alternative, depending on the type of structure, it is possible to use heavy protection (gravel, floating pavements, etc.).
- The pallets on which the rolls are packaged are intended for normal warehouse use.
- The materials on stock should be rotated following a first in first out rotation.

## Technical data

Technical Characteristics	Measure Units	Reference Norm	P		PA		Tolerance
Type of reinforcement			Single strand polyester				
Upper face finish			Sand or talc		Mineral *		
Lower face finish			PE film				
Length	m	EN 1848-1	10 -1%				
Width	m	EN 1848-1	1 -1%				
Thickness	mm	EN 1849-1	4		4		±5%
Mass	kg/m <sup>2</sup>	EN 1849-1		4,5		4,5	±10%
Cold flexibility	°C	EN 1109	-15				
Cold flexibility after ageing	°C	EN 1296			-5		+15°C
Flow resistance	°C	EN 1110	100				
Tensile strength L / T	N / 5 cm	EN 12311-1	600/400				-20%
Elongation at break L / T	%	EN 12311-1	35/35				-15
Tearing resistance L / T	N	EN 12310-1	140/140				-30%
Dimensional stability	%	EN 1107-1	-0,3				
Loss mineral	%	EN 12039			30		
Fire resistance		EN 13501-5	F ROOF				
Fire reaction		EN 13501-1	F				
Tensile strength after ageing L / T	N / 5 cm	EN 1296			NPD		-20%
Elongation at break after ageing L / T	%	EN 1296			NPD		-15
Impermeability after artificial ageing	kPa	EN 1296	60				
Watertightness	kPa	EN 1928	60				
Root resistance		EN 13948				Pass	

\* It is impossible to guarantee the color uniformity on self protected mineral membranes as the suppliers of the same do not provide any also. All self protected mineral finished membranes undergo color variations over time due to the exposure to atmospheric agents. Normally these variations in time will gradually become uniform.